

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

1 Identification

· Product identifier

- Trade name: **Akepox 5000 Component A**
- Article number: 10681, 10682
- Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.
- Application of the substance / the mixture Epoxy resin adhesive

· Details of the supplier of the safety data sheet

- Manufacturer/Supplier: AKEMI chemisch technische Spezialfabrik GmbH
Lechstrasse 28
D 90451 Nürnberg
Tel. +49(0)911-642960
Fax. +49(0)911-644456
e-mail info@akemi.de
- Information department: Laboratory
- Emergency telephone number: Product Safety Department AKEMI chemisch technische Spezialfabrik GmbH
Tel. +49(0)911-64296-59
Reachable during the following office hours:
Monday – Thursday from 07:30 a.m. to 16:30 p.m.
Friday from 07:30 a.m. to 13:30 p.m.

2 Hazard(s) identification

· Classification of the substance or mixture



GHS07

- Skin Irrit. 2 H315 Causes skin irritation.
- Eye Irrit. 2A H319 Causes serious eye irritation.
- Skin Sens. 1 H317 May cause an allergic skin reaction.

· Classification according to Directive 67/548/EEC or Directive 1999/45/EC



Irritant

Irritating to eyes and skin. May cause sensitization by skin contact.



Dangerous for the environment

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

· Information concerning particular hazards for human and environment:

Contact with skin and inhalation of aerosols/ vapours of the preparation should be avoided.

The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

· Classification system:

The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.

· Label elements

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms



GHS07

· Signal word

Warning

· Hazard-determining components of labeling:

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)
Cyclohexandimethanol-diglycidylether

(Contd. on page 2)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

Trade name: Akepox 5000 Component A

(Contd. of page 1)

- Hazard statements H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
- Precautionary statements P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read label before use.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P261 Avoid breathing vapours.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**
- NFPA ratings (scale 0 - 4)



Health = 1
Fire = 0
Reactivity = 0

- HMIS-ratings (scale 0 - 4)



Health = 1
Fire = 0
Reactivity = 0

- **Other hazards**
- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

* 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- Description: Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

CAS: 25068-38-6 NLP: 500-033-5 Index number: 603-074-00-8	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700) ☠ Xi R36/38-43; ☠ N R51/53 ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	50-100%
CAS: 14228-73-0	Cyclohexandimethanol-diglycidylether ☠ Xi R36/38-43 R52/53 ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317	12.5-25%
CAS: 2530-83-8 EINECS: 219-784-2	[3-(2,3-epoxypropoxy)propyl]trimethoxysilane ☠ Xi R36; ☠ N R51/53 ⚠ Flam. Liq. 3, H226; ☠ Acute Tox. 3, H331; ⚠ Eye Irrit. 2A, H319	<1%

- Additional information: For the wording of the listed risk phrases refer to section 16.

* 4 First-aid measures

- **Description of first aid measures**
- General information: Take affected persons out into the fresh air.
Position and transport stably on side.
Immediately remove any clothing soiled by the product.

(Contd. on page 3)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

Trade name: Akepox 5000 Component A

(Contd. of page 2)

- After inhalation: Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: If skin irritation continues, consult a doctor.
Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: Rinse out mouth and then drink plenty of water.
- Information for doctor: Bisphenol-A based resins: Inhalation, swallowing or dermal incorporation may cause health damage. Irritates respiratory tract, digestion system, eyes and skin: e.g., cough, dyspnea, lacrimation, burning. May cause health interferences such as dermal changes, renal, hepatic damage, and blood count changes. May provoke skin allergies. Sensitized users can react towards very low concentrations of Bisphenol-A-Epichlorhydrine and should avoid any further contact with this chemical.
The sensitizing effect of epoxide based resins is mainly caused by the concentration of epoxy resin polymers with a specific molecular weight ≤ 300 . The observed allergic dermal and respiratory appearances should be treated symptomatically in dependence of the severity. An epoxy resin based allergic disease belongs to a cell mediated (interaction of lymphocytes) type IV allergy.
- Most important symptoms and effects, both acute and delayed Breathing difficulty
Coughing
Allergic reactions
Danger of impaired breathing.
- Danger
- Indication of any immediate medical attention and special treatment needed If swallowed, gastric irrigation with added, activated carbon.

* **5 Fire-fighting measures**

- **Extinguishing media**
- Suitable extinguishing agents: CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** Formation of toxic gases is possible during heating or in case of fire.
In case of fire, the following can be released:
Carbon monoxide (CO)
Hydrogen chloride (HCl)
In certain fire conditions, traces of other toxic gases cannot be excluded.
- **Advice for firefighters**
- Protective equipment: Wear fully protective suit.
Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.
- **Additional information** Collect contaminated fire fighting water separately. It must not enter the sewage system.
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

* **6 Accidental release measures**

- **Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation
Use respiratory protective device against the effects of fumes/dust/aerosol.
- **Environmental precautions:** Do not allow to penetrate the ground/soil.

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

Trade name: Akepox 5000 Component A

(Contd. of page 3)

- Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:** Dispose of the collected material according to regulations.
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
- **Reference to other sections** See Section 13 for disposal information.
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.

* **7 Handling and storage**

- **Handling:**
- Precautions for safe handling Keep receptacles tightly sealed.
Store in cool, dry place in tightly closed receptacles.
Ensure good ventilation/exhaustion at the workplace.
- Information about protection against explosions and fires: No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- Storage:
- Requirements to be met by storerooms and receptacles: Store only in the original receptacle.
Prevent any seepage into the ground.
- Information about storage in one common storage facility: Store away from reducing agents.
Store away from foodstuffs.
- Further information about storage conditions: Store receptacle in a well ventilated area.
Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

* **8 Exposure controls/personal protection**

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- Components with limit values that require monitoring at the workplace: The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
The lists that were valid during the creation were used as basis.
- Additional information:
- **Exposure controls**
- Personal protective equipment:
- General protective and hygienic measures: Do not eat, drink, smoke or sniff while working.
Apply solvent resistant skin cream before beginning work.
Clean skin thoroughly immediately after handling the product.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Do not inhale gases / fumes / aerosols.
Avoid contact with the eyes and skin.
- Breathing equipment: Short term filter device:

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

Trade name: Akepox 5000 Component A

(Contd. of page 4)

Protection of hands:

Filter A/P2

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

Preventive skin protection by use of skin-protecting agents is recommended.

After use of gloves apply skin-cleaning agents and skin cosmetics.

Akemi skin protection agent recommendation for preventive skin shelter in application and combination of protective gloves:

STOKO EMULSION (<http://www.stoko.com>)

Akemi skin protection recommendation for skin cleaning after product handling:

SLIG SPEZIAL (<http://www.stoko.com>)

Akemi skin protection agent recommendation for skin aftercare:

STOKO VITAN (<http://www.stoko.com>)

The protection gloves to be used have to comply with the specifications of the directive 89/686/EC and the directive derived decree EN374, respectively, e.g. the above listed protection glove type. The mentioned permeation times' data were generated and verified with material samples of the recommended protection glove type in the scope of laboratory analyses of the company KCL GmbH in compliance with EN374.

This recommendation refers exclusively to the material safety data sheet referenced product delivered by Akemi and the indicated field of application. In case of product dilution or in case of mixture with different substances or chemicals, and in condition of EN374 deviation the producer of CE-approved protection gloves must be contacted for detailed information (e.g., KCL GmbH, Germany, 36124 Eichenzell, internet: <http://www.kcl.de>).



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

Butyl rubber, BR

Fluorocarbon rubber (Viton)

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

Value for the permeation: Level ≤ 6 , 480 min

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

For the permanent contact gloves made of the following materials are suitable:

Butyl rubber, BR

Butoject (KCL, Art No. 897, 898)

Fluorocarbon rubber (Viton)

Vitoject (KCL, Art No. 890)

As protection from splashes gloves made of the following materials are suitable:

Nitrile rubber, NBR

Camatril (KCL, 730, 731, 732, 733)

Chloroprene rubber, CR

Camapren (KCL, Art No. 720, 722, 726)

(Contd. on page 6)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

Trade name: Akepox 5000 Component A

(Contd. of page 5)

· Not suitable are gloves made of the following materials:

Leather gloves
Strong gloves

· Eye protection:



Tightly sealed goggles

· Body protection:

Protective work clothing

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· General Information

· Appearance:

<u>Form:</u>	Fluid
<u>Color:</u>	Colorless
· <u>Odor:</u>	Characteristic

· pH-value: Not applicable

· Change in condition

<u>Melting point/Melting range:</u>	Undetermined.
<u>Boiling point/Boiling range:</u>	Undetermined.

· Flash point: Not applicable.

· Auto igniting: Product is not selfigniting.

· Danger of explosion: Product does not present an explosion hazard.

· Vapor pressure at 20 °C (68 °F): 2 hPa (2 mm Hg)

· Density at 20 °C (68 °F): 1.15 g/cm³ (9.597 lbs/gal)

· Specific gravity at 20 °C (68 °F): 1.15 g/cm³ (9.597 lbs/gal)

· Solubility in / Miscibility with

Water: Not miscible or difficult to mix.

· Viscosity:

Dynamic at 20 °C (68 °F): 3900 mPas

· Solvent content:

Organic solvents: 0.0 %

· **Other information**

No further relevant information available.

10 Stability and reactivity

· **Reactivity**

· Chemical stability

· Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

· **Possibility of hazardous reactions**

May produce violent reactions with bases and numerous organic substances including alcohols and amines.

Reacts with acids.

Exothermic polymerization.

· **Conditions to avoid**

No further relevant information available.

· **Incompatible materials:**

No further relevant information available.

· **Hazardous decomposition products:**

Irritant gases/vapors

Carbon monoxide and carbon dioxide

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

Trade name: Akepox 5000 Component A

Hydrogen chloride (HCl)

(Contd. of page 6)

11 Toxicological information**· Information on toxicological effects****· Acute toxicity:****· LD/LC50 values that are relevant for classification:**

25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)

Oral	LD50	20000 mg/kg (mouse)
		19800 mg/kg (rabbit)
		11400 mg/kg (rat)
Dermal	NOEL	540 mg/kg (rat) (OECD 416)
	LD50	1270 mg/kg (mouse) > 2000 mg/kg (rabbit) > 1200 mg/kg (rat)

· Primary irritant effect:**· on the skin:**

Irritant to skin and mucous membranes.

· on the eye:

Irritating effect.

· Sensitization:

Sensitization possible through skin contact.

· Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· Carcinogenic categories**· IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

12 Ecological information**· Toxicity****· Aquatic toxicity:**

25068-38-6 reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)

EC50/24h	1.1-3.6 mg/l (daphnia magna)
EC50/48h	2.8 mg/l (daphnia magna)
EC50/72h	9.4 mg/l (selenastrum capricornutum)
EC50/96h	220 mg/l (green alge)
	3.6 mg/l (Leuciscus idus)
IC50	>100 mg/l (bacteria)
LC50/96h	1.3 mg/l (piscis)
	1.5 mg/l (Oncorhynchus mykiss) (OECD 203)
	1.5-7.7 mg/l (rainbow trout)
NOEC	0.3 mg/kg (daphnia magna) (OECD 211)

14228-73-0 Cyclohexandimethanol-diglycidylether

LC50/96h 13 mg/l (piscis)

· Persistence and degradability No further relevant information available.

(Contd. on page 8)


Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

Trade name: Akepox 5000 Component A (Contd. of page 8)

· <u>IMDG, IATA</u> 	
· <u>Class</u> · <u>Label</u>	9 Miscellaneous dangerous substances and articles. 9
· Packing group · <u>DOT</u> · <u>ADR, IMDG, IATA</u>	Void III
· Environmental hazards: · <u>Marine pollutant:</u> · <u>Special marking (ADR):</u> · <u>Special marking (IATA):</u>	Product contains environmentally hazardous substances: Yes Symbol (fish and tree) Symbol (fish and tree) Symbol (fish and tree)
· Special precautions for user · <u>Danger code (Kemler):</u>	Warning: Miscellaneous dangerous substances and articles 90
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· UN "Model Regulation":	UN3082, Environmentally hazardous substances, liquid, n.o.s., mixture, 9, III

* **15 Regulatory information**

· Safety, health and environmental regulations/legislation specific for the substance or mixture · <u>Sara</u>	
· <u>Section 355 (extremely hazardous substances):</u>	None of the ingredient is listed.
· <u>Section 313 (Specific toxic chemical listings):</u>	None of the ingredients is listed.
· <u>TSCA (Toxic Substances Control Act):</u>	All ingredients are listed.
· <u>Proposition 65</u>	
· <u>Chemicals known to cause cancer:</u>	None of the ingredients is listed.
· <u>Chemicals known to cause reproductive toxicity for females:</u>	None of the ingredients is listed.
· <u>Chemicals known to cause reproductive toxicity for males:</u>	None of the ingredients is listed.
· <u>Chemicals known to cause developmental toxicity:</u>	None of the ingredients is listed.
· <u>Carcinogenicity categories</u>	
· <u>EPA (Environmental Protection Agency)</u>	None of the ingredients is listed.
· <u>TLV (Threshold Limit Value established by ACGIH)</u>	None of the ingredients is listed.

(Contd. on page 10)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

Trade name: Akepox 5000 Component A

(Contd. of page 9)

· MAK (German Maximum Workplace Concentration)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms



GHS07

· Signal word

Warning

· Hazard-determining components of labeling:

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)

Cyclohexandimethanol-diglycidylether

· Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

· Precautionary statements

P101

If medical advice is needed, have product container or label at hand.

P102

Keep out of reach of children.

P103

Read label before use.

P280

Wear protective gloves/protective clothing/eye protection/face protection.

P261

Avoid breathing vapours.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313

If skin irritation or rash occurs: Get medical advice/attention.

P337+P313

If eye irritation persists: Get medical advice/attention.

P302+P352

IF ON SKIN: Wash with plenty of soap and water.

P501

Dispose of contents/container in accordance with local/regional/national/international regulations.

· National regulations:

· Information about limitation of use:

Employment restrictions concerning young persons must be observed.

Employment restrictions concerning pregnant and lactating women must be observed.

· Water hazard class:

Water hazard class 2 (Self-assessment): hazardous for water.

· VOC USA

The VOC of the materials was determined in accordance with procedures outlined in EPA Method 24, "Determination of Volatile Matter, Water Content, Volume Solid of Surface Coatings". The VOC was calculated using the equations referenced in ASTM D 3960, "Determination of Volatile Organic Compound (VOC) Content of Paints and Related Coatings".

0.0 g/l

· **Chemical safety assessment:**

A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing MSDS:**

Laboratory

(Contd. on page 11)

Safety Data Sheet

acc. to OSHA HCS

Printing date 01/22/2014

Reviewed on 01/22/2014

Trade name: Akepox 5000 Component A

(Contd. of page 10)

· Contact:

Dieter Zimmermann
Elke Hake
Fon ++49 (0)911 64296-59
@mail E.Hake@akemi.de

· Date of preparation / last revision

01/22/2014 / -

· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
ICAO: International Civil Aviation Organization
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent

USA